

Overview

Ignition Coil C90i-E8



- Max. 40 kV
- Min. 90 mJ
- Max. 5.0 kV/μs
- Max. 15,000 1/min
- Fits to spark plugs with a ceramic diameter of 8 mm

Ignition Coil C90i-E10



- Max. 40 kV
- Min. 90 mJ
- Max. 5.0 kV/μs
- Max. 15,000 1/min
- Fits to spark plugs with a ceramic diameter of 10 mm

Ignition Coil C90i-pro



- Max. 40 kV
- Min. 90 mJ
- Max. 5.0 kV/μs
- Max. 15,000 1/min
- Developed for Turbo-GDI engines

Ignition Coil C90i-pro evo



- Max. 40 kV
- Min. 90 mJ
- Boosted spark current
- Max. 15,000 1/min
- Developed for engines with high gas turbulences

Ignition Coil C90i-WG



- Max. 35 kV
- Min. 90 mJ
- Connection for high voltage wire
- Max. 15,000 1/min
- Developed for Turbo-GDI engines

Ignition Coil P50/P50-M



- Max. 35 kV
- Min. 50 mJ
- Max. 3.0 kV/μs
- Max. 10,000 1/min
- High voltage contacting via high voltage wire and spark plug connector possible

Ignition Coil P65



- Max. 35 kV
- Min. 65 mJ
- Max. 10,000 1/min
- Developed for GDI engines

Ignition Coil P65-T



- Max. 33 kV
- Min. 65 mJ
- Max. 10,000 1/min (with reduced dwell time)
- Developed for GDI engines

Ignition Coil P65-TWG



- Max. 33 kV
- Min. 65 mJ
- Connection for high voltage wire
- Max. 10,000 1/min (with reduced dwell time)
- Developed for GDI engines

Ignition Coil P65-WG



- Max. 35 kV
- Min. 65 mJ
- Connection for 30 kV high voltage wire with locking pin (European standard)
- Max. 10,000 1/min
- Developed for GDI engines

Ignition Coil P65-WS



- Max. 35 kV
- Min. 65 mJ
- Connection for high voltage wire according to SAE (American standard)
- Max. 10,000 1/min
- Developed for GDI engines

Ignition Coil PS-T



- Max. 27 kV
- Min. 42 mJ
- Max. 1.5 kV/μs
- Max. 10,000 1/min

Ignition Coil C90i-E8



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Features

- ▶ Max. 40 kV
- ▶ Min. 90 mJ
- ▶ Max. 5.0 kV/μs
- ▶ Max. 15,000 1/min
- ▶ Fits to spark plugs with a ceramic diameter of 8 mm

This single fire coil was developed for the use e.g. in GDI (turbocharged) high performance engines. It is designed for direct cylinder head mounting. For this single fire coil the customer can define the length of the spark plug connector. The main benefits of this high performance coil are its high energy capability and a very good provided high voltage.

Application

Spark energy	≥ 90 mJ
Primary current	≤ 16 A
Operating temperature range outer core	0 to 160°C
Storage temperature range	-40 to 100°C
Max. vibration	≤ 480 m/s ² at 50 to 2,000 Hz

Technical Specifications

Mechanical Data

Length	90 to 225 mm, depending on customer requirements
Weight w/o wire	< 270 g
Mounting	Screw fastening
Fits to spark plugs with a ceramic diameter of 8 mm	

Electrical Data

Primary resistance	185 mOhm
Secondary resistance	Incapable of measurement
High voltage rise time	≤ 5.0 kV/μs
Max. high voltage at 1 MOhm 10 pF	≤ 40 kV
Spark current	≤ 160 mA
Spark duration at 1 kV 1 MOhm	≤ 1.1 ms
Noise suppression	Inductive and 1 kOhm resistance
Suppression diode / EFU	Internal

Characteristic

Measured with power stage	IGBT IRG4BC40S (U _{ce} =600 V)
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Connectors and Wires

Connector	On request
Mating connector	On request
Pin 1	U _{batt} red
Pin 2	ECU ignition power stage blue
Pin 3	Engine GND black
Pin 4	White: Ionic current signal measurement preparation
Wire length	100 cm
Wire size	AWG 20/22

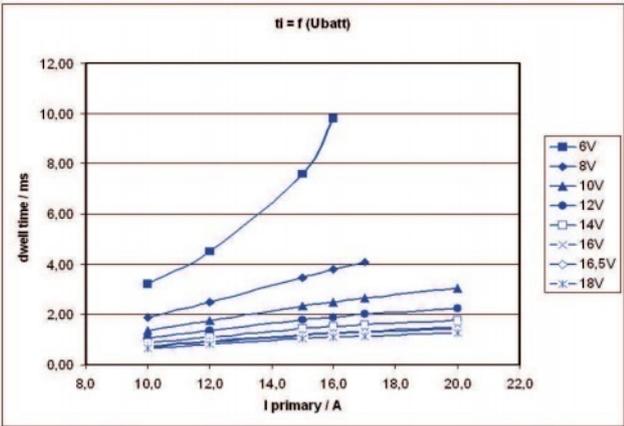
Various motorsport and automotive connectors are available on request.

Please specify the required wire length and the length of the spark plug connector with your order

Characteristic dwell times [ms]

U _{batt}	I _{primary}					
	10A	12A	15A	16A	17A	20A
6V	3.2	4.5	7.6	9.8		
8V	1.88	2.49	3.47	3.79	4.10	
10V	1.35	1.76	2.34	2.51	2.67	3.05
12V	1.06	1.35	1.77	1.89	2.00	2.24
14V	0.87	1.11	1.43	1.52	1.60	1.79
16V	0.74	0.93	1.20	1.28	1.34	1.49
16.5V	0.71	0.90	1.15	1.23	1.29	1.43
18V	0.64	0.81	1.03	1.10	1.15	1.27

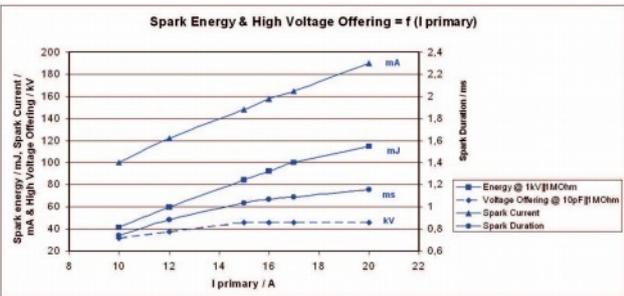
Measured values are without loom resistance. Loom resistance must be less than the primary resistance. The needed dwell time is to be verified through current measurement



Dwell time

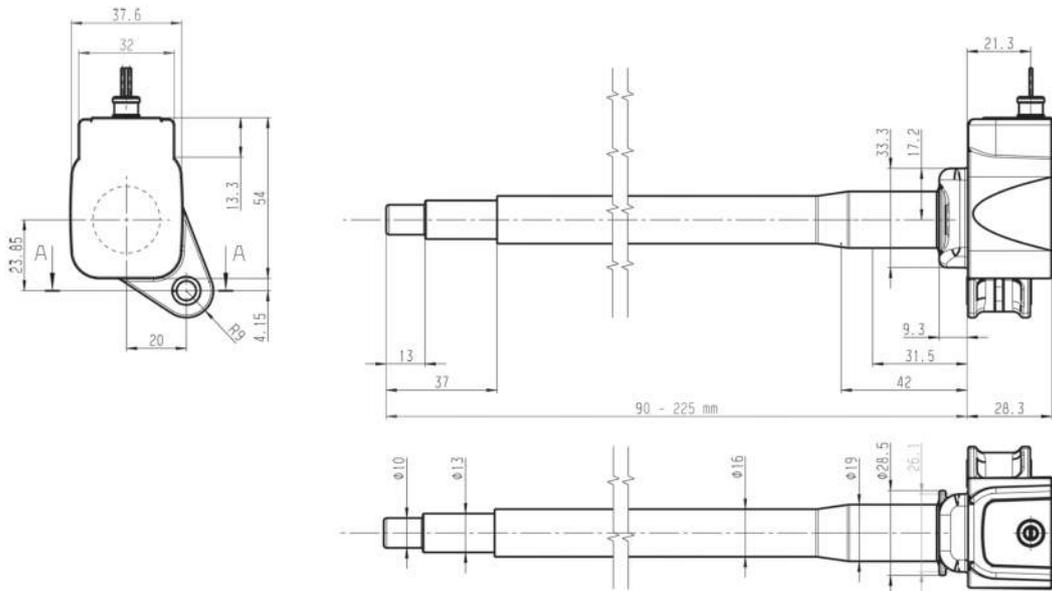
Spark energy and provided high voltage

I prim.	Spark energy	-duration	-current	Hi voltage
10 A	41.4 mJ	0.74 ms	100 mA	31.6 kV
12 A	59.5 mJ	0.882 ms	122 mA	37.4 kV
15 A	84.4 mJ	1.034 ms	148 mA	45.7 kV
16 A	92.6 mJ	1.07 ms	158 mA	46 kV
17 A	100 mJ	1.09 ms	165 mA	46 kV
20 A	115 mJ	1.16 ms	190 mA	46 kV



Spark energy

Dimensions



See Offer Drawing for further information

Installation Notes

During mounting of the spark plug please pay attention that full clamping and proper contacts are made to ensure safe connection between coil and spark plug.

This coil is only for use with engine control units having an integrated ignition power stage, e.g. IGBT IRG4BC40S or BIP.

For technical reasons the values of the coils may vary.

Please regard the specified limit values (see "Electrical Data").

Usage above Iprim = 16 A or 40 kV may reduce the lifetime.

Please find further application hints in the offer drawing at our homepage.

In case of ignition-caused malfunctions, please use screened sensor wires.

Design Note

We strongly recommend the design of the spark plug shaft has to ensure that there are no sharp edges in the shaft geometry due to design or machining. Only in compliance with this recommendation, a proper function can be ensured.

Legal Restrictions

The sale of this product in Mexico is prohibited. Due to embargo restrictions, sale of this product in Russia, Belarus, Iran, Syria, and North Korea is prohibited.

Ordering Information

Ignition Coil C90i-E8
Order number depending on customer requirements

Ignition Coil C90i-E10



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Features

- ▶ Max. 40 kV
- ▶ Min. 90 mJ
- ▶ Max. 5.0 kV/μs
- ▶ Max. 15,000 1/min
- ▶ Fits to spark plugs with a ceramic diameter of 10 mm

This single fire coil was developed for the use e.g. in GDI (turbocharged) high performance engines. It is designed for direct cylinder head mounting. For this single fire coil the customer can define the length of the spark plug connector. The main benefits of this high performance coil are its high energy capability and a very good provided high voltage.

Application

Spark energy	≥ 90 mJ
Primary current	≤ 16 A
Operating temperature range outer core	0 to 160°C
Storage temperature range	-40 to 100°C
Max. vibration	≤ 480 m/s ² at 50 to 2,000 Hz

Technical Specifications

Mechanical Data

Length	114 to 225 mm, depending on customer requirements
Weight w/o wire	< 270 g
Mounting	Screw fastening
Fits to spark plugs with a ceramic diameter of 10 mm	

Electrical Data

Primary resistance	185 mOhm
Secondary resistance	Incapable of measurement
High voltage rise time	≤ 5.0 kV/μs
Max. high voltage at 1 MOhm 10 pF	≤ 40 kV
Spark current	≤ 160 mA
Spark duration at 1 kV 1 MOhm	≤ 1.1 ms
Noise suppression	Inductive and 1 kOhm resistance
Suppression diode / EFU	Internal

Characteristic

Measured with power stage	IGBT IRG4BC40S (U _{ce} =600 V)
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Connectors and Wires

Connector	On request
Mating connector	On request
Pin 1	U _{batt} red
Pin 2	ECU ignition power stage blue
Pin 3	Engine GND black
Pin 4	White: Ionic current signal measurement preparation
Wire length	100 cm
Wire size	AWG 20/22

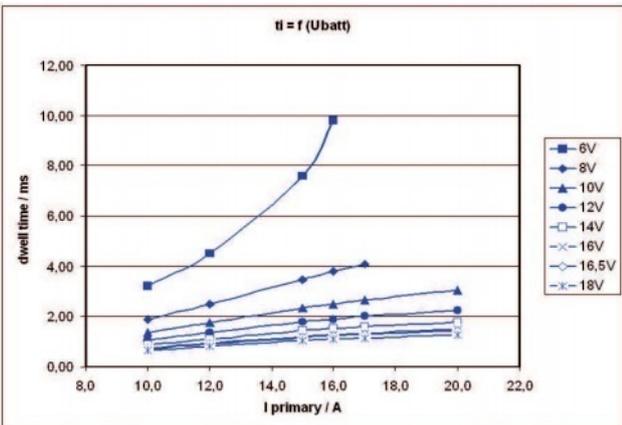
Various motorsport and automotive connectors are available on request.

Please specify the required wire length and the length of the spark plug connector with your order

Characteristic dwell times [ms]

U _{batt}	I _{primary}					
	10A	12A	15A	16A	17A	20A
6V	3.2	4.5	7.6	9.8		
8V	1.88	2.49	3.47	3.79	4.10	
10V	1.35	1.76	2.34	2.51	2.67	3.05
12V	1.06	1.35	1.77	1.89	2.00	2.24
14V	0.87	1.11	1.43	1.52	1.60	1.79
16V	0.74	0.93	1.20	1.28	1.34	1.49
16.5V	0.71	0.90	1.15	1.23	1.29	1.43
18V	0.64	0.81	1.03	1.10	1.15	1.27

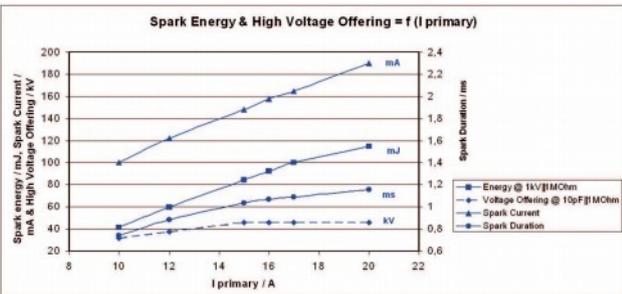
Measured values are without loom resistance. Loom resistance must be less than the primary resistance. The needed dwell time is to be verified through current measurement



Dwell time

Spark energy and provided high voltage

I prim.	Spark energy	-duration	-current	Hi voltage
10 A	41.4 mJ	0.74 ms	100 mA	31.6 kV
12 A	59.5 mJ	0.882 ms	122 mA	37.4 kV
15 A	84.4 mJ	1.034 ms	148 mA	45.7 kV
16 A	92.6 mJ	1.07 ms	158 mA	46 kV
17 A	100 mJ	1.09 ms	165 mA	46 kV
20 A	115 mJ	1.16 ms	190 mA	46 kV



Spark energy

Installation Notes

During mounting of the spark plug please pay attention that full clamping and proper contacts are made to ensure safe connection between coil and spark plug.

This coil is only for use with engine control units having an integrated ignition power stage, e.g. IGBT IRG4BC40S or BIP.

For technical reasons the values of the coils may vary.

Please regard the specified limit values (see "Electrical Data").

Usage above Iprim = 16 A or 40 kV may reduce the lifetime.

Please find further application hints in the offer drawing at our homepage.

In case of ignition-caused malfunctions, please use screened sensor wires.

Design Note

We strongly recommend the design of the spark plug shaft has to ensure that there are no sharp edges in the shaft geometry due to design or machining. Only in compliance with this recommendation, a proper function can be ensured.

Legal Restrictions

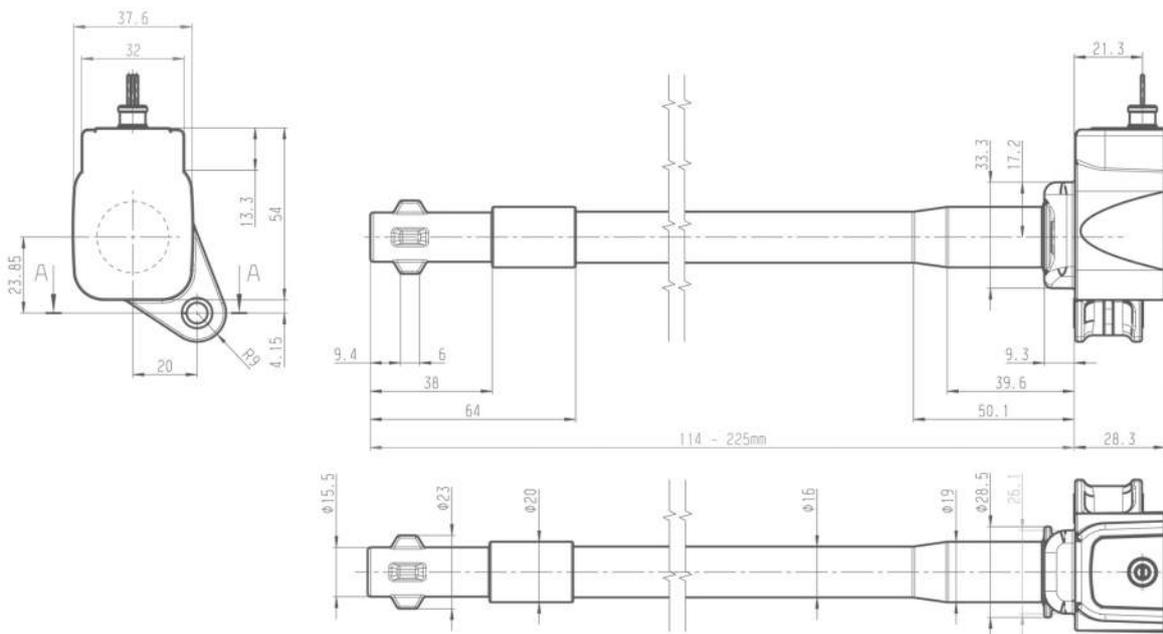
The sale of this product in Mexico is prohibited. Due to embargo restrictions, sale of this product in Russia, Belarus, Iran, Syria, and North Korea is prohibited.

Ordering Information

Ignition Coil C90i-E10

Order number depending on customer requirements

Dimensions



See Offer Drawing for further information

Ignition Coil C90i-pro

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Features

- ▶ Max. 40 kV
- ▶ Min. 90 mJ
- ▶ Max. 5.0 kV/μs
- ▶ Max. 15,000 1/min
- ▶ Developed for Turbo-GDI engines

This single fire coil was developed for the use e.g. in GDI (turbocharged) high performance engines. It is designed for direct cylinder head mounting.

The main benefits of this high performance coil are its high energy capability and a very good provided high voltage.

Application

Spark energy	≥ 90 mJ
Primary current	≤ 16 A
Operating temperature range outer core	0 to 160°C
Storage temperature range	-40 to 100°C
Max. vibration	≤ 480 m/s ² at 50 to 2,000 Hz

Technical Specifications

Mechanical Data

Length	168 mm
Weight w/o wire	250 g
Mounting	screw fastening

Electrical Data

Primary resistance	185 mOhm
Secondary resistance	Incapable of measurement
High voltage rise time	≤ 5.0 kV/μs

Max. high voltage at 1 MOhm 10 pF	≤ 40 kV
Spark current	≤ 160 mA
Spark duration at 1 kV 1 MOhm	≤ 1.1 ms
Noise suppression	Inductive
Suppression diode / EFU	Internal

Characteristic

Measured with power stage	IGBT IRG4BC40S (U _{ce} =600 V)
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Connectors and Wires

Connector	On request
Mating connector	On request
Pin 1	Red: U _{batt}
Pin 2	Blue: ECU ignition power stage
Pin 3	Black: Engine GND
Pin 4	White: Ionic current signal measurement preparation

Wire length	100 cm
Wire size	AWG 20/22/24
For spark plugs	Ceramic diameter d = 10 mm

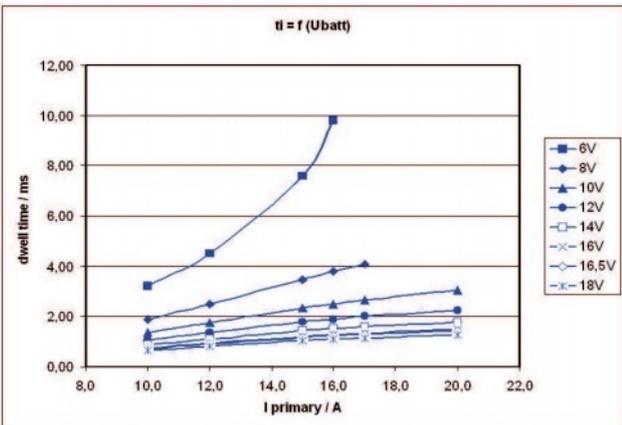
Various motorsport and automotive connectors are available on request.

Please specify the required wire length and the length of the spark plug connector with your order

Characteristic dwell times [ms]

U _{batt}	I _{primary}					
	10 A	12 A	15 A	16 A	17 A	20 A
6 V	3.2	4.5	7.6	9.8		
8 V	1.88	2.49	3.47	3.79	4.10	
10 V	1.35	1.76	2.34	2.51	2.67	3.05
12 V	1.06	1.35	1.77	1.89	2.00	2.24
14 V	0.87	1.11	1.43	1.52	1.60	1.79
16 V	0.74	0.93	1.20	1.28	1.34	1.49
16.5 V	0.71	0.90	1.15	1.23	1.29	1.43
18 V	0.64	0.81	1.03	1.10	1.15	1.27

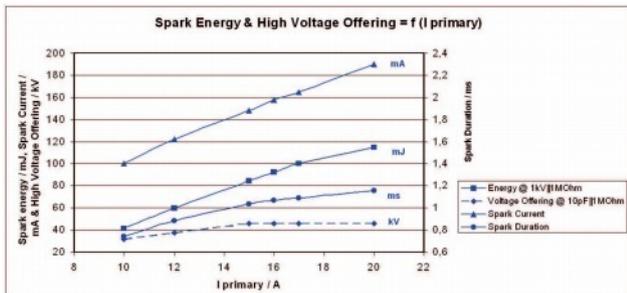
Measured values are without loom resistance. Loom resistance must be less than the primary resistance. The needed dwell time is to be verified through current measurement



Dwell time

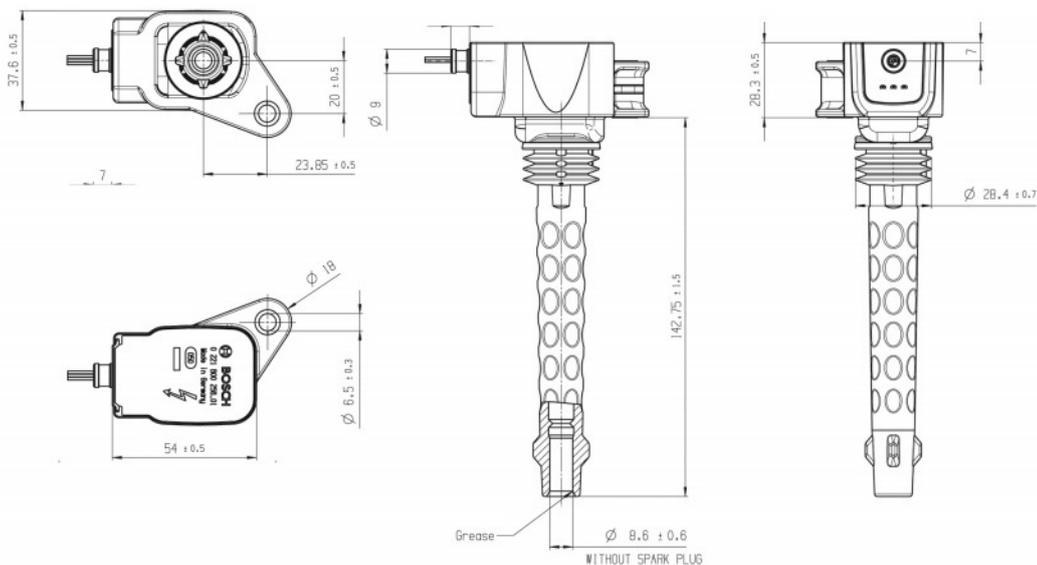
Spark energy and provided high voltage

I prim.	Spark energy	-duration	-current	Hi voltage
10 A	41.4 mJ	0.74 ms	100 mA	31.6 kV
12 A	59.5 mJ	0.882 ms	122 mA	37.4 kV
15 A	84.4 mJ	1.034 ms	148 mA	45.7 kV
16 A	92.6 mJ	1.07 ms	158 mA	46 kV
17 A	100 mJ	1.09 ms	165 mA	46 kV
20 A	115 mJ	1.16 ms	190 mA	46 kV



Spark energy

Dimensions



See Offer Drawing for further information

Installation Notes

During mounting of the spark plug please pay attention that full clamping and proper contacts are made to ensure safe connection between coil and spark plug.

This coil is only for use with engine control units having an integrated ignition power stage, e.g. IGBT IRG4BC40S or BIP.

For technical reasons the values of the coils may vary.

Please regard the specified limit values (see "Electrical Data").

Usage above Iprim = 16 A or 40 kV may reduce the lifetime.

Please find further application hints in the offer drawing at our homepage.

Design Note

We strongly recommend the design of the spark plug shaft has to ensure that there are no sharp edges in the shaft geometry due to design or machining. Only in compliance with this recommendation, a proper function can be ensured.

Legal Restrictions

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Ordering Information

Single Fire Coil C90i-pro

Sample manufactured
Order number **0221.B00.256-01**

Single Fire Coil C90i-pro

Order number **F037.000.996**

Ignition Coil C90i-pro evo



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Features

- ▶ Max. 40 kV
- ▶ Min. 90 mJ
- ▶ Boosted spark current
- ▶ Max. 15,000 1/min
- ▶ Developed for engines with high gas turbulences

This single fire coil was developed for engines that need a stable spark because of their higher turbulences at the air fuel mixture inside the cylinder. It is designed for direct cylinder head mounting. The main benefits of this high performance coil are its high energy capability and a very good provided high voltage.

Application

Spark energy	≥ 90 mJ
Primary current	≤ 16 A
Operating temperature range outer core	0 to 160°C
Storage temperature range	-40 to 100°C
Max. vibration	≤ 480 m/s ² at 50 to 2,000 Hz

Technical Specifications

Mechanical Data

Length	168 mm
Weight w/o wire	250 g
Mounting	screw fastening

Electrical Data

Primary resistance	185 mOhm
Secondary resistance	Incapable of measurement

High voltage rise time	≤ 5.0 kV/μs
Max. high voltage at 1 MOhm 10 pF	≤ 40 kV
Spark current	≤ 265 mA
Spark duration at 1 kV 1 MOhm	≤ 0.65 ms
Noise suppression	Inductive
Suppression diode / EFU	Internal

Characteristic

Measured with power stage	IGBT IRG4BC40S (U _{ce} =600 V)
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Connectors and Wires

Connector	On request
Mating connector	On request
Pin 1	Red: U _{batt}
Pin 2	Blue: ECU ignition power stage
Pin 3	Black: Engine GND
Pin 4	White: Ionic current signal measurement preparation
Wire length	100 cm
Wire size	AWG 20/22/24
For spark plugs	Ceramic diameter d = 10 mm

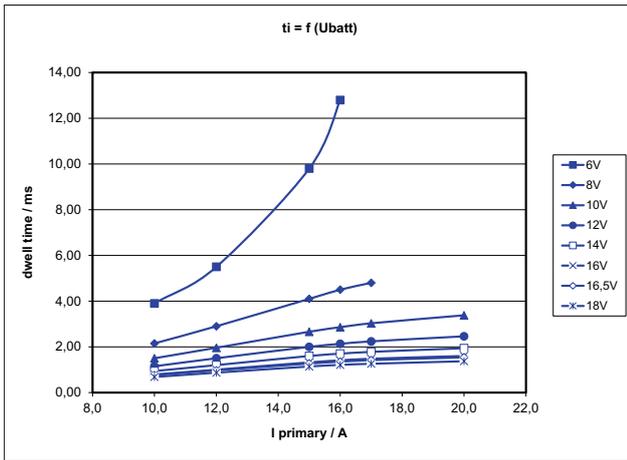
Various motorsport and automotive connectors are available on request.

Please specify the required wire length and the length of the spark plug connector with your order

Characteristic dwell times [ms]

U _{batt}	I _{primary}					
	10 A	12 A	15 A	16 A	17 A	20 A
6 V	3.90	5.50	9.80	12.80		
8 V	2.15	2.90	4.10	4.50	4.80	
10 V	1.50	1.96	2.66	2.86	3.03	3.38
12 V	1.15	1.50	2.00	2.13	2.24	2.46
14 V	0.94	1.20	1.60	1.70	1.78	1.94
16 V	0.79	1.00	1.32	1.41	1.48	1.60
16.5 V	0.76	0.97	1.27	1.35	1.42	1.54
18 V	0.68	0.69	1.14	1.21	1.26	1.37

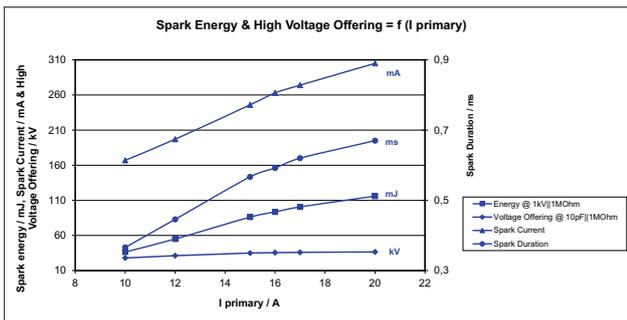
Measured values are without loom resistance. Loom resistance must be less than the primary resistance. The needed dwell time is to be verified through current measurement



Dwell time

Spark energy and provided high voltage

I prim.	Spark energy	-duration	-current	Hi voltage
10 A	36.5 mJ	0.366 ms	167 mA	28 kV
12 A	55 mJ	0.446 ms	197 mA	31.3 kV
15 A	86.2 mJ	0.567 ms	246 mA	35 kV
16 A	93.6 mJ	0.592 ms	263 mA	35.6 kV
17 A	100.7 mJ	0.62 ms	274 mA	36 kV
20 A	116 mJ	0.67 ms	305 mA	36.6 kV



Spark Energy

Installation Notes

During mounting of the spark plug please pay attention that full clamping and proper contacts are made to ensure safe connection between coil and spark plug.

This coil is only for use with engine control units having an integrated ignition power stage, e.g. IGBT IRG4BC40S or BIP.

For technical reasons the values of the coils may vary.

Please regard the specified limit values (see "Electrical Data").

Usage above Iprim = 16 A or 40 kV may reduce the lifetime.

Please find further application hints in the offer drawing at our homepage.

Design Note

We strongly recommend the design of the spark plug shaft has to ensure that there are no sharp edges in the shaft geometry due to design or machining. Only in compliance with this recommendation, a proper function can be ensured.

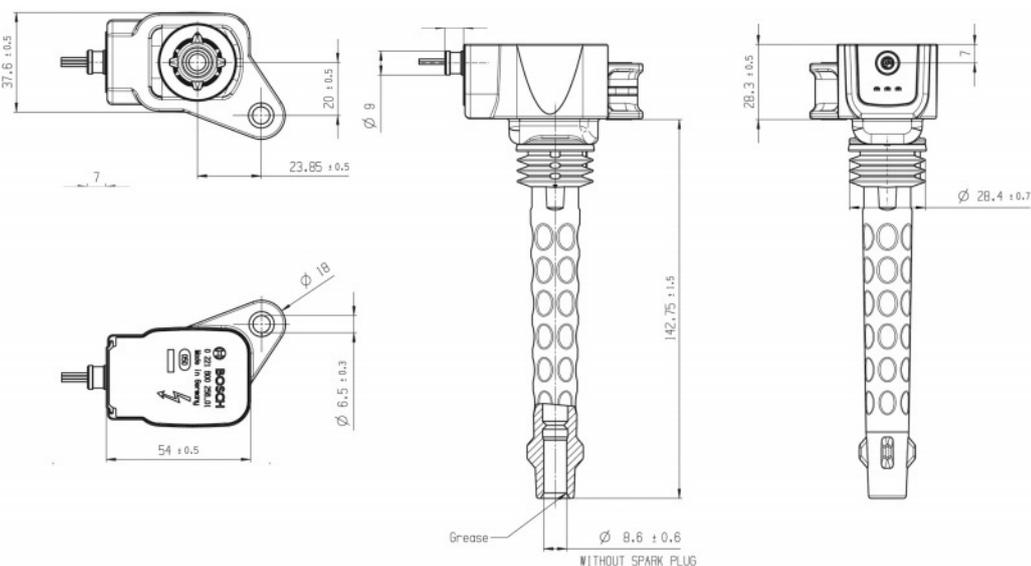
Legal Restrictions

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Ordering Information

Ignition Coil C90i-pro evo
Order number **F037.000.997**

Dimensions



See Offer Drawing for further information

Ignition Coil C90i-WG



4

Features

- ▶ Max. 35 kV
- ▶ Min. 90 mJ
- ▶ Connection for high voltage wire
- ▶ Max. 15,000 1/min
- ▶ Developed for Turbo-GDI engines

This single fire coil was developed for the use e.g. in GDI (turbocharged) high performance engines. It is designed to connect a high voltage wire on the coil. The main benefit of this high performance coil is its high energy capability.

Application

Spark energy	≥ 90 mJ
Primary current	≤ 16 A
Operating temperature range outer core	0 to 160°C
Storage temperature range	-40 to 100°C
Max. vibration	≤ 250 m/s ² at 50 to 2,000 Hz

Technical Specifications

Mechanical Data

Length	83 mm
Weight w/o wire	210 g
Mounting	screw fastening

Electrical Data

Primary resistance	185 mOhm
Secondary resistance	Incapable of measurement
High voltage rise time	≤ 5.0 kV/μs
Max. high voltage	≤ 35 kV

Spark current	≤ 160 mA
Spark duration at 1 kV 1 MOhm	≤ 1.1 ms
Noise suppression	Inductive
Suppression diode / EFU	Internal

Characteristic

Measured with power stage	IGBT IRG4BC40S (U _{ce} =600 V)
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Connectors and Wires

Connector primary side	On request
Mating connector primary side	On request
Pin 1	U _{batt} red
Pin 2	ECU ignition power stage blue
Pin 3	Engine GND black
Wire length	100 cm
Wire size	AWG 20/22
30 kV grid connectors	See Accessories

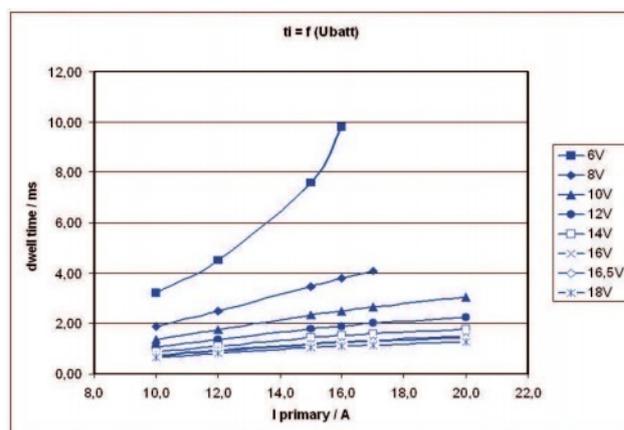
Various motorsport and automotive connectors are available on request.

Please specify the required wire length if you order the coil with a motorsport connector.

Characteristic dwell times [ms]

U _{batt}	I _{primary}					
	10 A	12 A	15 A	16 A	17 A	20 A
6V	3.2	4.5	7.6	9.8		
8V	1.88	2.49	3.47	3.79	4.10	
10V	1.35	1.76	2.34	2.51	2.67	3.05
12V	1.06	1.35	1.77	1.89	2.00	2.24
14V	0.87	1.11	1.43	1.52	1.60	1.79
16V	0.74	0.93	1.20	1.28	1.34	1.49
16.5V	0.71	0.90	1.15	1.23	1.29	1.43
18V	0.64	0.81	1.03	1.10	1.15	1.27

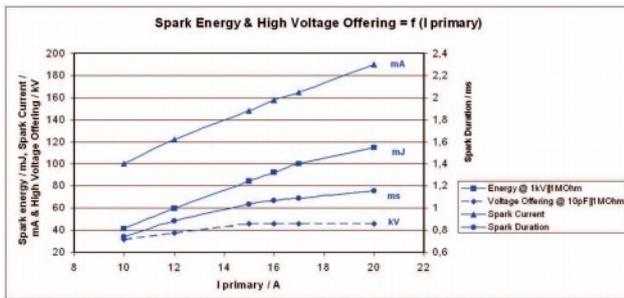
Measured values are without loom resistance. Loom resistance must be less than the primary resistance. The needed dwell time is to be verified through current measurement



Dwell time

Spark energy and provided high voltage

I prim.	Spark energy	-duration	-current	Hi voltage
10 A	41.4 mJ	0.74 ms	100 mA	31.6 kV
12 A	59.5 mJ	0.882 ms	122 mA	37.4 kV
15 A	84.4 mJ	1.034 ms	148 mA	45.7 kV
16 A	92.6 mJ	1.07 ms	158 mA	46 kV
17 A	100 mJ	1.09 ms	165 mA	46 kV
20 A	115 mJ	1.16 ms	190 mA	46 kV

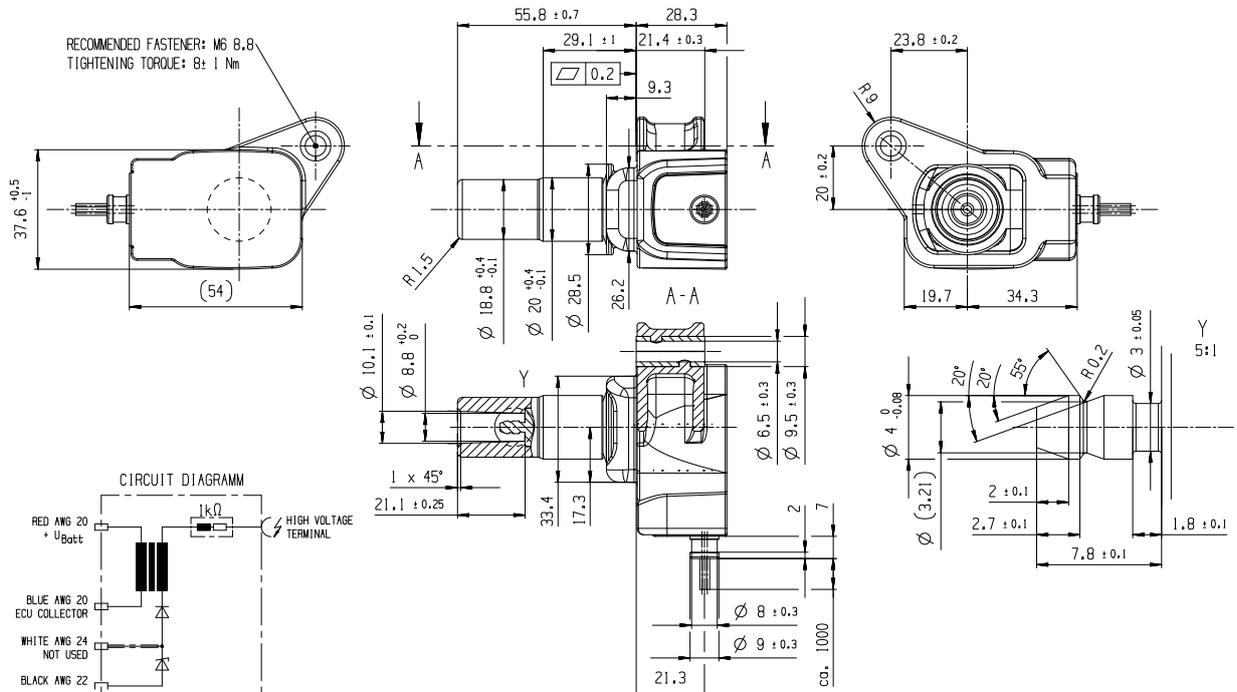


Spark energy

Installation Notes

During mounting of the spark plug please pay attention that full clamping and proper contacts are made to ensure safe connection between coil and spark plug (high voltage wire).

Dimensions



See Offer Drawing for further information

This coil is only for use with engine control units having an integrated ignition power stage, e.g. IGBT IRG4BC40S or BIP.

For technical reasons the values of the coils may vary.

Please regard the specified limit values (see "Electrical Data").

Usage above I_{prim} = 16 A or 35 kV may reduce the lifetime.

Please find further application hints in the offer drawing at our homepage.

Design Note

We strongly recommend the design of the spark plug shaft has to ensure that there are no sharp edges in the shaft geometry due to design or machining. Only in compliance with this recommendation, a proper function can be ensured.

Legal Restrictions

The sale of this product in Mexico is prohibited. Due to embargo restrictions, sale of this product in Russia, Belarus, Iran, Syria, and North Korea is prohibited.

Ordering Information

Ignition Coil C90i-WG

Order number **F02U.V02.430-01**

Ignition Coil P50/P50-M

4



Features

- ▶ Max. 35 kV
- ▶ Min. 50 mJ
- ▶ Max. 3.0 kV/μs
- ▶ Max. 10,000 1/min
- ▶ High voltage contacting via high voltage wire and spark plug connector possible

The single fire coil P50 is a low cost concept designed for direct mounting to the cylinder head. A high voltage ignition wire can optionally be connected to the secondary output terminal. The coil P50 requires an ECU with internal ignition power stages for each single fire coil. The coil P50-M is specifically for motorsport applications. This coil is operable in higher vibration environments.

Application

Spark energy	≥ 50 mJ
Primary current	≤ 8.5 A
Operating temperature range at outer core	-20 to 140°C
Storage temperature range	-40 to 100°C
Max. vibration	Please see Variations

Technical Specifications

Variations

	P50	P50-M
Max. vibration	≤ 400 m/s ² at 5 to 2,000 Hz	≤ 800 m/s ² at 5 to 2,000 Hz
Weight	223 g	265 g
Spark plug connector	-	+

Mechanical Data

Weight	Please see Variations
Mounting	Pluggable

Electrical Data

Primary resistance with wire	370 mOhm
Secondary resistance	Incapable of measurement
High voltage rise time	≤ 3.0 kV/μs
Max. high voltage at 1 MOhm 10 pF	≤ 35 kV
Spark current	≤ 92 mA
Spark duration at 1 kV 1 MOhm	≤ 1.15 ms
Noise suppression	With spark plug connector
Suppression diode / EFU	Integrated

Characteristic

Measured with power stage	IGBT IRG4BC40S (U _{ce} =600 V)
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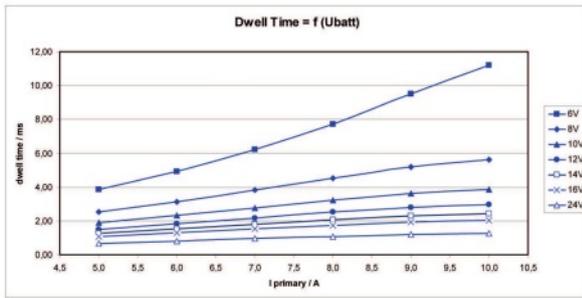
Connectors and Wires

Connector	Bosch Compact
Mating connector	D261.205.335-01 3-pole Compact
Pin 1	ECU ignition power stage
Pin 2	Engine GND
Pin 3	U _{batt}
Various motorsport and automotive connectors are available on request.	
For spark plugs	Ceramic diameter d=10 mm

Characteristic dwell times [ms]

U _{batt}	I _{primary}					
	5.0A	6.0A	7.0A	8.0A	9.0A	10A
6V	3.84	4.93	6.2	7.7	9.5	11.2
8V	2.54	3.14	3.81	4.51	5.17	5.61
10V	1.9	2.33	2.76	3.21	3.62	3.87
12V	1.51	1.84	2.17	2.51	2.8	2.97
14V	1.26	1.52	1.79	2.06	2.29	2.42
16V	1.07	1.3	1.53	1.74	1.93	2.04
18V	0.94	1.13	1.32	1.51	1.67	1.77
24V	0.68	0.81	0.95	1.08	1.19	1.26
30V	0.53	0.63	0.74	0.84	0.93	0.98

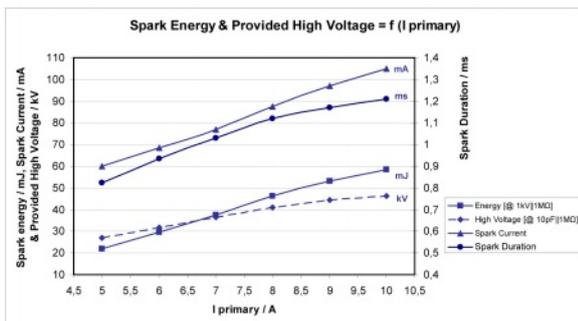
Measured values are without loom resistance. Loom resistance must be less than the primary resistance. The needed dwell time is to be verified through current measurement



Dwell time

Spark energy and provided high voltage

I prim.	Spark energy	-duration	-current	Hi voltage
5 A	22 mJ	0.82 ms	60 mA	26.8 kV
6 A	29.7 mJ	0.93 ms	68.5 mA	31.6 kV
7 A	37.5 mJ	1.03 ms	77 mA	36.4 kV
8 A	46.3 mJ	1.12 ms	87.5 mA	40.9 kV
9 A	53 mJ	1.17 ms	97 mA	44.4 kV
10 A	58.4 mJ	1.21 ms	105 mA	46.3 kV



Spark energy

Installation Notes

During mounting of the spark plug please pay attention that full clamping and proper contacts are made to ensure safe connection between coil and spark plug.

The coil P50 has no integrated transistor and requires an ECU with internal ignition power stages, e.g. IGBT IRG4BC40S or BIP.

For technical reasons the values of the coils may vary.

Please regard the specified limit values.

Usage above Iprim > 8.5 A or 35 kV may reduce the lifetime.

Please find further application hints in the offer drawing at our homepage.

In case of ignition-caused malfunctions, please use screened sensor wires.

Design Note

We strongly recommend the design of the spark plug shaft has to ensure that there are no sharp edges in the shaft geometry due to design or machining. Only in compliance with this recommendation, a proper function can be ensured.

Legal Restrictions

The sale of this product in Mexico is prohibited. Due to embargo restrictions, sale of this product in Russia, Belarus, Iran, Syria, and North Korea is prohibited.

Ordering Information

Ignition Coil P50

Order number **0221.504.001**

Ignition Coil P50-M

Motorsport version

Order number **F02U.V00.869-01**

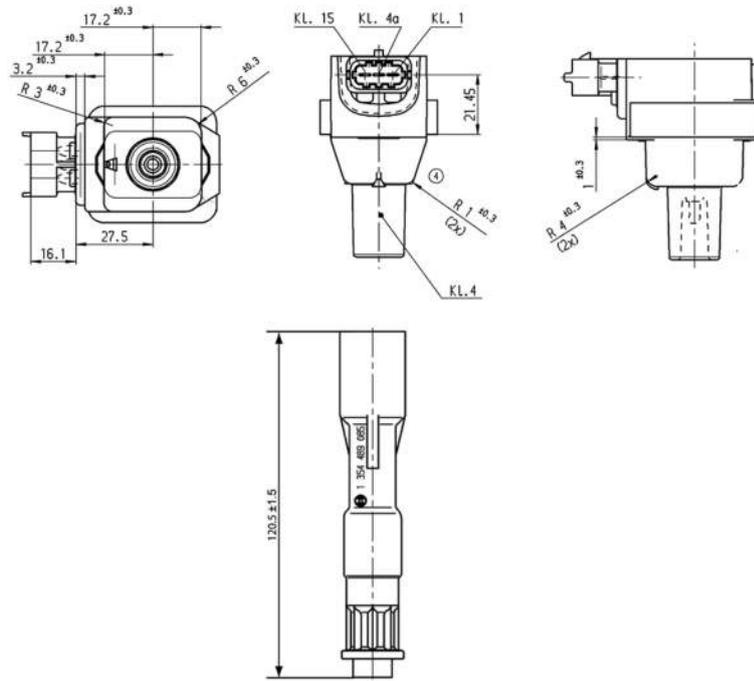
Accessories

Accessory spark plug connector

Order number **1354.489.085**

Dimensions

4



See Offer Drawing for further information

Ignition Coil P65



Features

- ▶ Max. 35 kV
- ▶ Min. 65 mJ
- ▶ Max. 10,000 1/min
- ▶ Developed for GDI engines

This single fire coil is a low cost concept, designed to get connected to the spark plug via a high voltage wire. The high voltage connector is specified according to the SAE standard.

The performance of the coil fulfills the demands of modern GDI engines.

The main benefits of this product are the high packaging flexibility and its high electrical performance at low costs.

Application

Spark energy	≥ 65 mJ
Primary current	≤ 7.5 A
Operating temperature range at outer core	-20 to 140°C
Storage temperature range	-40 to 100°C
Max. vibration	≤ 250 m/s ² at 5 to 2,500 Hz

Technical Specifications

Mechanical Data

Length	180 mm
Weight w/o wire	225 g
Mounting	Screw fastening
Fits to spark plugs with a ceramic diameter of 10 mm	

Electrical Data

Primary resistance	570 mOhm
Secondary resistance	Incapable of measurement

High voltage rise time	≤ 1.9 kV/μs
Max. high voltage at 1 MOhm 10 pF	≤ 35 kV
Spark current	≤ 74 mA
Spark duration at 1 kV 1 MOhm	≤ 2.0 ms
Noise suppression	Inductive and 1 kOhm resistance
Suppression diode / EFU	Integrated

Characteristic

Measured with power stage	IGBT IRG4BC40S (U _{ce} =600 V)
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Connectors and Wires

Connector	Tyco AMP
Mating connector	D261.205.350-01
Pin 1	Engine GND
Pin 2	U _{batt}
Pin 3	ECU ignition power stage

Characteristic dwell times [ms]

U _{batt}	I _{primary}					
	5.0 A	6.0 A	7.0 A	7.5 A	8.0 A	8.5 A
6 V	8.74	18.5				
8 V	4.5	6.4	9	10.8	13.9	
10 V	3.1	4.2	5.4	6	6.6	7.2
12 V	2.36	3.1	3.88	4.25	4.63	4.92
14 V	1.9	2.48	3.05	3.32	3.57	3.77
16 V	1.61	2.06	2.53	2.73	2.93	3.08
18 V	1.55	2	2.43	2.62	2.81	2.95
20 V	1.39	1.77	2.16	2.33	2.48	2.6
22 V	1.22	1.54	1.88	2.02	2.15	2.26
24 V	0.97	1.23	1.49	1.6	1.71	1.78

Measured values are without loom resistance. Loom resistance must be less than the primary resistance. The needed dwell time is to be verified through current measurement

Spark energy and provided high voltage

I _{prim.}	Spark energy	-duration	-current	Hi voltage
5 A	37.8 mJ	1.46 ms	49 mA	24.3 kV
6 A	54.5 mJ	1,74 ms	59 mA	28.9 kV
7 A	69.8 mJ	1.97 ms	69 mA	33.2 kV
7.5 A	77.6 mJ	2.04 ms	74 mA	35.8 kV
8 A	83.0 mJ	2.11 ms	77 mA	37.7 kV
8.5 A	88.0 mJ	2.16 ms	81 mA	39.0 kV

Installation Notes

During mounting of the spark plug please pay attention that full clamping and proper contacts are made to ensure safe connection between coil and spark plug.

The coil P65 has no integrated transistor and requires an ECU with internal ignition power stages, e.g. IGBT IRG4BC40S or BIP.

For technical reasons the values of the coils may vary.

Please regard the specified limit values.

Please find further application hints in the offer drawing at our homepage.

In case of ignition-caused malfunctions, please use screened sensor wires.

Design Note

We strongly recommend the design of the spark plug shaft has to ensure that there are no sharp edges in the shaft geometry due to design or machining. Only in compliance with this recommendation, a proper function can be ensured.

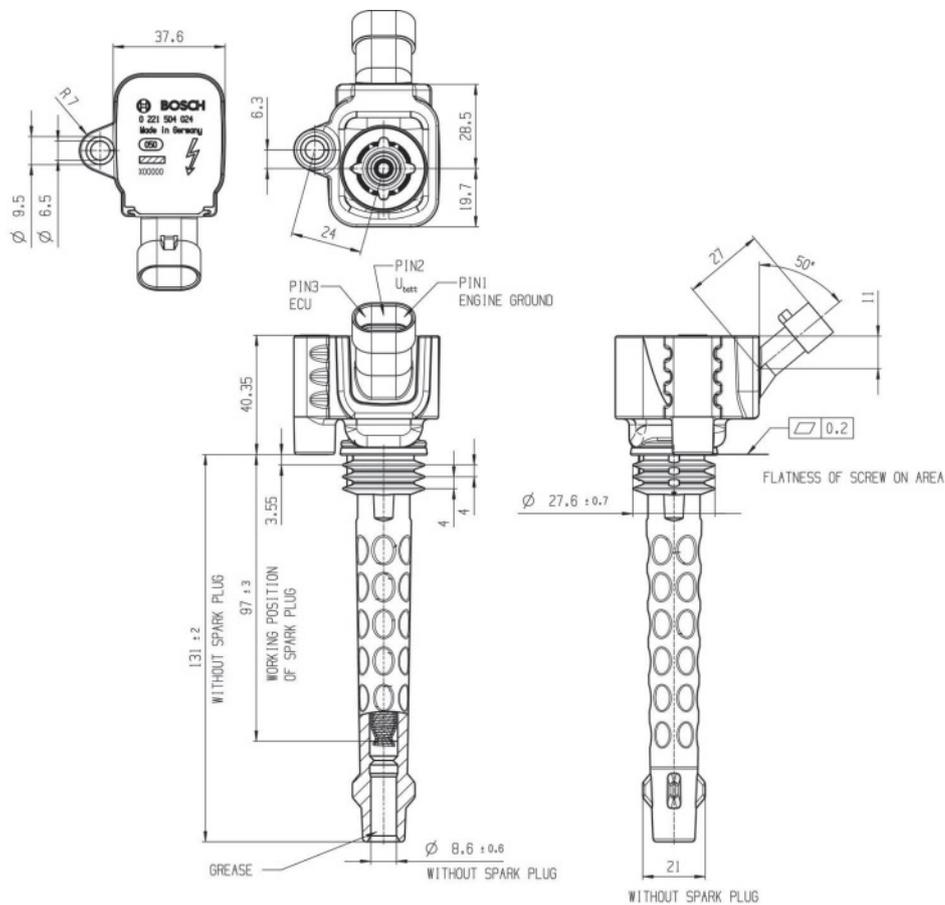
Legal Restrictions

The sale of this product in Mexico is prohibited. Due to embargo restrictions, sale of this product in Russia, Belarus, Iran, Syria, and North Korea is prohibited.

Ordering Information

Ignition Coil P65
Order number **0221.504.024**

Dimensions



See Offer Drawing for further information

Ignition Coil P65-T



Features

- ▶ Max. 33 kV
- ▶ Min. 65 mJ
- ▶ Max. 10,000 1/min (with reduced dwell time)
- ▶ Developed for GDI engines

This single fire coil is a low cost concept designed for direct mounting on the cylinder head.

The coil P65-T has an integrated transistor and requires an ECU with internal ignition drivers.

Application

Spark energy	≥ 65 mJ
Primary current	≤ 7.0 A
Operating temperature range at outer core	-40 to 140°C
Storage temperature range	-40 to 140°C
Max. vibration	≤ 480 m/s ² at 5 to 2,000 Hz

Technical Specifications

Mechanical Data

Length	143 mm
Weight	223 g
Mounting	Screw fastening
Fits to spark plugs with a ceramic diameter of 10 mm	

Electrical Data

Primary resistance with wire	Incapable of measurement
Secondary resistance	Incapable of measurement
High voltage rise time	≤ 1.4 kV/μs
Max. high voltage at 1 MOhm 10 pF	≤ 33 kV

Spark current	≤ 70 mA
Spark duration at 1 kV 1 MOhm	≤ 1.85 ms
Noise suppression	Inductive and 1 kOhm resistance

Integrated suppression diode / EFU

Integrated power stage

Characteristic

Measured with power stage BIP 385

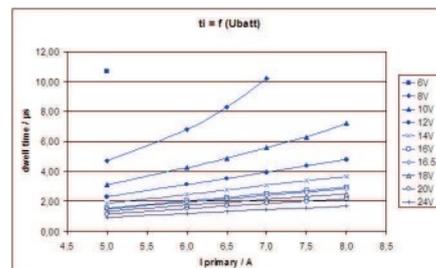
Connectors and Wires

Connector	Tyco 0-1488991-1
Mating connector	F02U.B00.555-01
Pin 1	ECU ignition signal
Pin 2	ECU GND
Pin 3	U _{batt}

Characteristic dwell times [ms]

U _{batt}	I _{primary}					
	5.0 A	5.5 A	6.0 A	6.5 A	7.0 A	7.5 A
Max. 1000 /min	10	9	8	7	6	5
6 V	10.7	11.6				
8 V	4.7	5.4	6.8	8.3	10.2	
10 V	3.1	3.55	4.25	4.87	5.6	6.3
12 V	2.32	2.66	3.12	3.51	3.94	4.36
14 V	1.86	2.1	2.45	2.75	3.07	3.36
16 V	1.55	1.77	2.03	2.26	2.51	2.73
16.5 V	1.49	1.7	1.95	2.17	2.40	2.61
18 V	1.34	1.51	1.73	1.92	2.13	2.31
20 V	1.16	1.33	1.51	1.67	1.85	2.0
24 V	0.93	1.05	1.19	1.32	1.45	1.57

Measured values are without loom resistance. Loom resistance must be less than the primary resistance. The needed dwell time is to be verified through current measurement

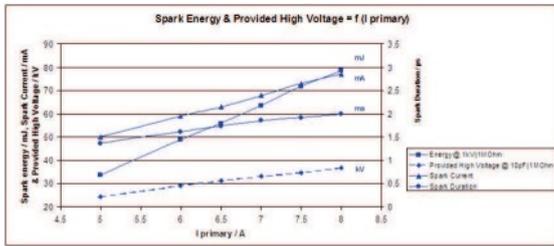


Dwell time

Spark energy and provided high voltage

I _{prim.}	Spark energy	-duration	-current	Hi voltage
5 A	33.7 mJ	1.37 ms	50 mA	24.4 kV
5.5 A	42 mJ	1.54 ms	54 mA	27.0 kV

6 A	48.9 mJ	1.62 ms	59 mA	29.1 kV
6.5 A	55.9 mJ	1.74 ms	63 mA	31.2 kV
7 A	63.6 mJ	1.85 ms	68 mA	33.2V
7.5 A	71.9 mJ	1.92 ms	73 mA	34.7 kV



Spark energy

Installation Notes

During mounting of the spark plug please pay attention that full clamping and proper contacts are made to ensure safe connection between coil and spark plug.

The coil P65-T has an integrated transistor and requires an ECU with internal ignition drivers with 10 to 20 mA current output.

For technical reasons the values of the coils may vary.

Please regard the specified limit values.

Please find further application hints in the offer drawing at our homepage.

In case of ignition-caused malfunctions, please use screened sensor wires.

Design Note

We strongly recommend the design of the spark plug shaft has to ensure that there are no sharp edges in the shaft geometry due to design or machining. Only in compliance with this recommendation, a proper function can be ensured.

Legal Restrictions

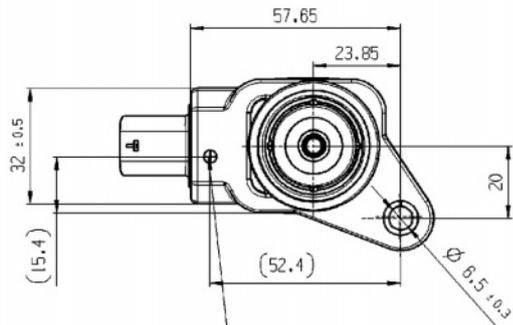
The sale of this product in Mexico is prohibited. Due to embargo restrictions, sale of this product in Russia, Belarus, Iran, Syria, and North Korea is prohibited.

Ordering Information

Ignition Coil P65-T

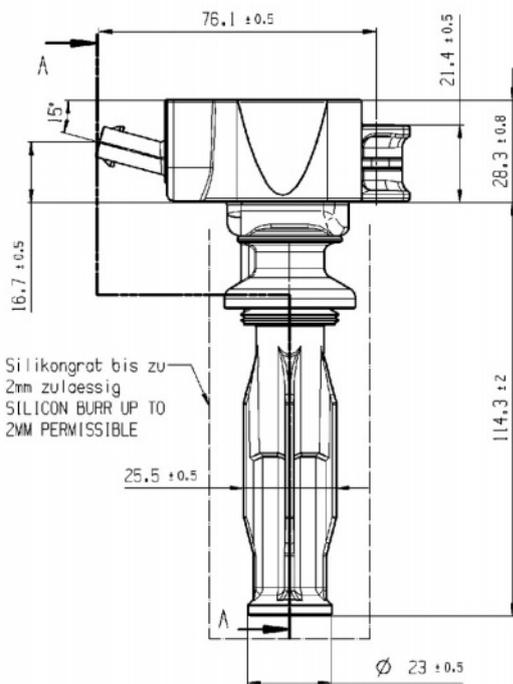
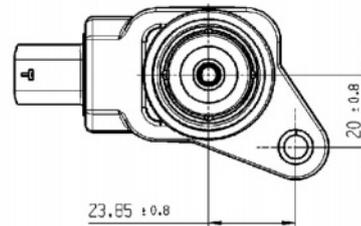
Order number **0221.604.024**

Dimensions



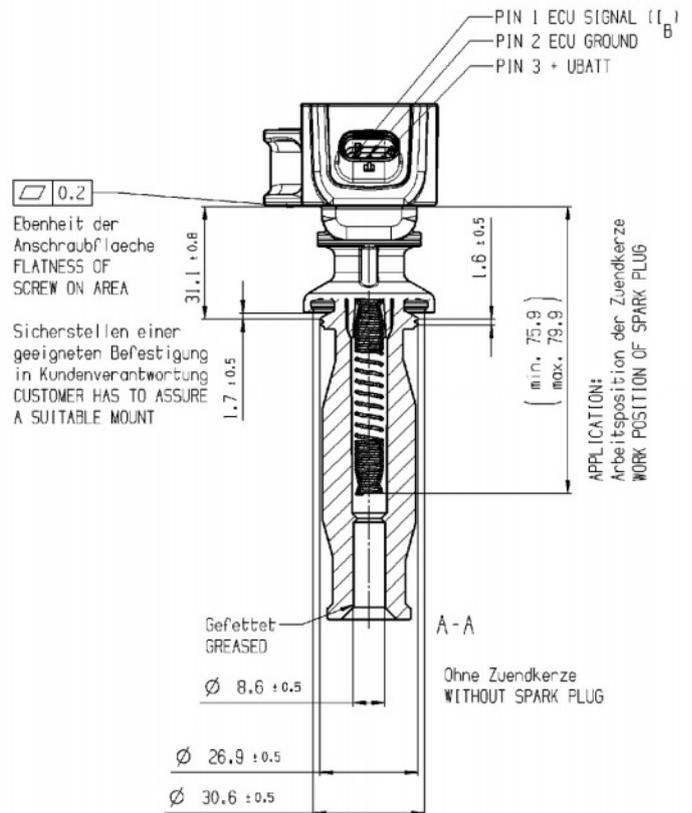
Temperatur-Messpunkt
Endstufe
TEMPERATURE MEASURING
POINT POWER STAGE

Darstellung ohne Kerzenmantel und Feder
EXPOSITION WITHOUT SPARK PLUG CONNECTOR
AND SPRING



Silikongrat bis zu
2mm zulässig
SILICON BURR UP TO
2MM PERMISSIBLE

Ohne Zündkerze
WITHOUT SPARK PLUG



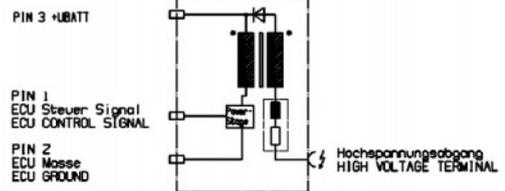
0.2
Ebenheit der
Anschraubfläche
FLATNESS OF
SCREW ON AREA
Sicherstellen einer
geeigneten Befestigung
in Kundenverantwortung
CUSTOMER HAS TO ASSURE
A SUITABLE MOUNT

PIN 1 ECU SIGNAL (L)
PIN 2 ECU GROUND
PIN 3 + UBATT

APPLICATION:
Arbeitsposition der Zündkerze
WORK POSITION OF SPARK PLUG

Gefettet
GREASED
Ø 8.6 ± 0.5
A-A
Ohne Zündkerze
WITHOUT SPARK PLUG

Schaltbild
CIRCUIT DIAGRAM:



See Offer Drawing for further information

Ignition Coil P65-TWG



4

Features

- ▶ Max. 33 kV
- ▶ Min. 65 mJ
- ▶ Connection for high voltage wire
- ▶ Max. 10,000 1/min (with reduced dwell time)
- ▶ Developed for GDI engines

This single fire coil is a low cost concept designed to connect a high voltage wire on the coil. The coil has an integrated transistor and requires an ECU with internal ignition drivers.

Application

Spark energy	≥ 65 mJ
Primary current	≤ 7.0 A
Operating temperature range at outer core	-40 to 140°C
Storage temperature range	-40 to 140°C
Max. vibration	≤ 250 m/s ² at 5 to 2,000 Hz

Technical Specifications

Mechanical Data

Length	83 mm
Weight	210 g
Mounting	Screw fastening

Electrical Data

Primary resistance with wire	Incapable of measurement
Secondary resistance	Incapable of measurement
High voltage rise time	≤ 1.4 kV/μs
Max. high voltage at	≤ 33 kV
Spark current	≤ 70 mA

Spark duration at 1 kV 1 MOhm	≤ 1.85 ms
Noise suppression	Inductive and 1 kOhm resistance

Integrated suppression diode / EFU

Integrated power stage

Characteristic

Measured with power stage BIP 385

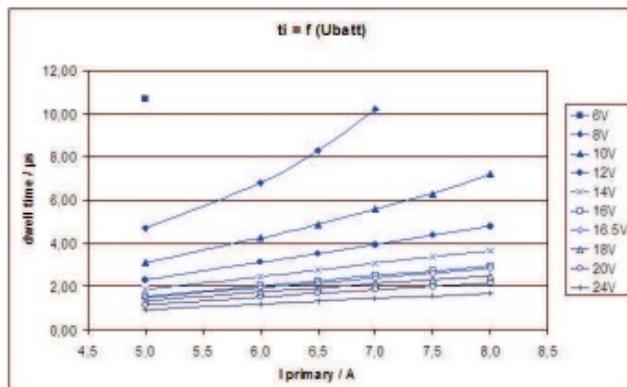
Connectors and Wires

Connector primary side	Tyco 0-1488991-1
Mating connector primary side	F02U.B00.555-01
Pin 1	ECU ignition signal
Pin 2	ECU GND
Pin 3	U _{batt}
30 kV grid connector	See Accessories

Characteristic dwell times [ms]

U _{batt}	I _{primary}					
	5.0 A	5.5 A	6.0 A	6.5 A	7.0 A	7.5 A
Max. 1000 /min	10	9	8	7	6	5
6 V	10.7	11.6				
8 V	4.7	5.4	6.8	8.3	10.2	
10 V	3.1	3.55	4.25	4.87	5.6	6.3
12 V	2.32	2.66	3.12	3.51	3.94	4.36
14 V	1.86	2.1	2.45	2.75	3.07	3.36
16 V	1.55	1.77	2.03	2.26	2.51	2.73
16.5 V	1.49	1.7	1.95	2.17	2.40	2.61
18 V	1.34	1.51	1.73	1.92	2.13	2.31
20 V	1.16	1.33	1.51	1.67	1.85	2.0
24 V	0.93	1.05	1.19	1.32	1.45	1.57

Measured values are without loom resistance. Loom resistance must be less than the primary resistance. The needed dwell time is to be verified through current measurement

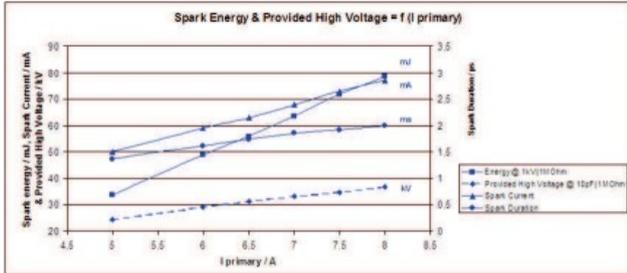


Dwell time

Spark energy and provided high voltage

I _{prim.}	Spark energy	-duration	-current	Hi voltage
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5 A	33.7 mJ	1.37 ms	50 mA	24.4 kV
5.5 A	42 mJ	1.54 ms	54 mA	27.0 kV
6 A	48.9 mJ	1.62 ms	59 mA	29.1 kV
6.5 A	55.9 mJ	1.74 ms	63 mA	31.2 kV
7 A	63.6 mJ	1.85 ms	68 mA	33.2V
7.5 A	71.9 mJ	1.92 ms	73 mA	34.7 kV



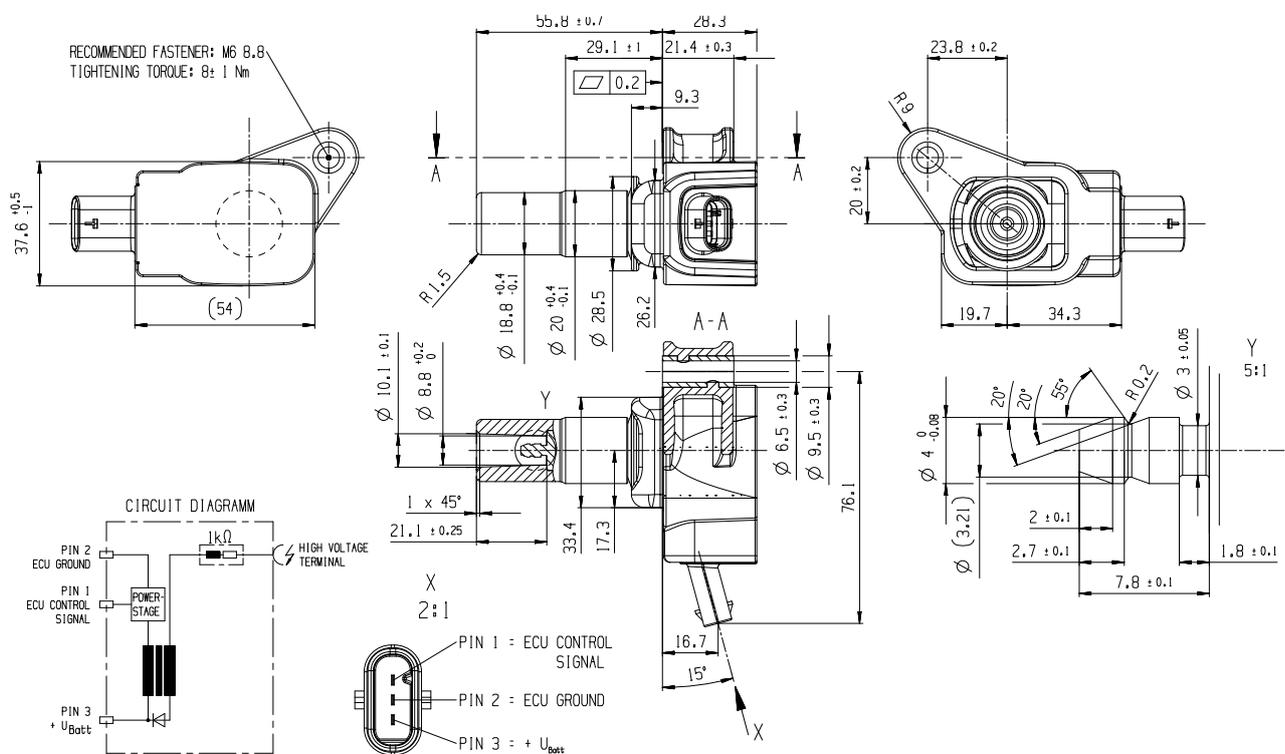
Spark Energy

Installation Notes

During mounting of the spark plug please pay attention that full clamping and proper contacts are made to ensure safe connection between coil and spark plug (high voltage wire).

The coil P65-T has an integrated transistor and requires an ECU with internal ignition drivers with 10 to 20 mA current output.

Dimensions



See Offer Drawing for further information

For technical reasons the values of the coils may vary.

Please regard the specified limit values.

Please find further application hints in the offer drawing at our homepage.

In case of ignition-caused malfunctions, please use screened sensor wires.

Design Note

We strongly recommend the design of the spark plug shaft has to ensure that there are no sharp edges in the shaft geometry due to design or machining. Only in compliance with this recommendation, a proper function can be ensured.

Legal Restrictions

The sale of this product in Mexico is prohibited. Due to embargo restrictions, sale of this product in Russia, Belarus, Iran, Syria, and North Korea is prohibited.

Ordering Information

Ignition Coil P65-TWG

Order number **F02U.V02.429-01**

Ignition Coil P65-WG

4



Features

- ▶ Max. 35 kV
- ▶ Min. 65 mJ
- ▶ Connection for 30 kV high voltage wire with locking pin (European standard)
- ▶ Max. 10,000 1/min
- ▶ Developed for GDI engines

This single fire coil is a low cost concept, designed to get connected to the spark plug via a high voltage wire. The high voltage connector is specified according to the European standard. The performance of the coil fulfills the demands of modern GDI engines. The main benefits of this product are the high packaging flexibility and its high electrical performance at low costs.

Application

Spark energy	≥ 65 mJ
Primary current	≤ 7.5 A
Operating temperature range at outer core	-20 to 140°C
Storage temperature range	-40 to 100°C
Max. vibration	≤ 250 m/s ² at 5 to 2,500 Hz

Technical Specifications

Mechanical Data

Length	See offer drawing
Weight w/o wire	< 222 g
Mounting	Screw fastening

Electrical Data

Primary resistance	570 mOhm
Secondary resistance	Incapable of measurement
High voltage rise time	≤ 1.9 kV/μs
Max. high voltage at 1 MOhm 10 pF	≤ 35 kV
Spark current	≤ 74 mA
Spark duration at 1 kV 1 MOhm	≤ 2.0 ms
Noise suppression	Inductive and 1 kOhm resistance
Suppression diode / EFU	Integrated

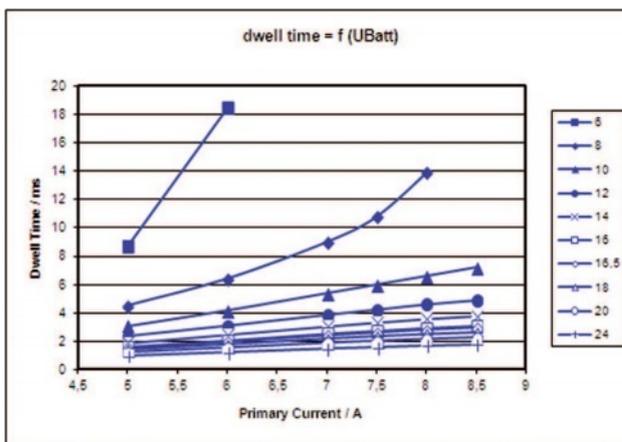
Characteristic

Measured with power stage	IGBT IRG4BC40S (U _{ce} = 600 V)
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Connectors and Wires

Connector	Tyco AMP
Mating connector	D261.205.350-01
Pin 1	Engine GND
Pin 2	U _{batt}
Pin 3	ECU ignition power stage

Characteristic dwell times [ms]

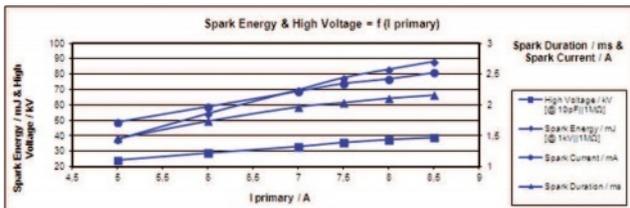


Dwell time

U _{batt}	I _{primary}						
	5.0 A	6.0 A	7.0 A	7.5 A	8.0 A	8.5 A	
6V	8.74	18.5					
8V	4.5	6.4	9	10.8	13.9		
10V	3.1	4.2	5.4	6	6.6	7.2	
12V	2.36	3.1	3.88	4.25	4.63	4.92	
14V	1.9	2.48	3.05	3.32	3.57	3.77	
16V	1.61	2.06	2.53	2.73	2.93	3.08	
18V	1.55	2	2.43	2.62	2.81	2.95	
20V	1.39	1.77	2.16	2.33	2.48	2.6	
22V	1.22	1.54	1.88	2.02	2.15	2.26	
24V	0.97	1.23	1.49	1.6	1.71	1.78	

Measured values are without loom resistance. Loom resistance must be less than the primary resistance. The needed dwell time is to be verified through current measurement

Spark energy and provided high voltage



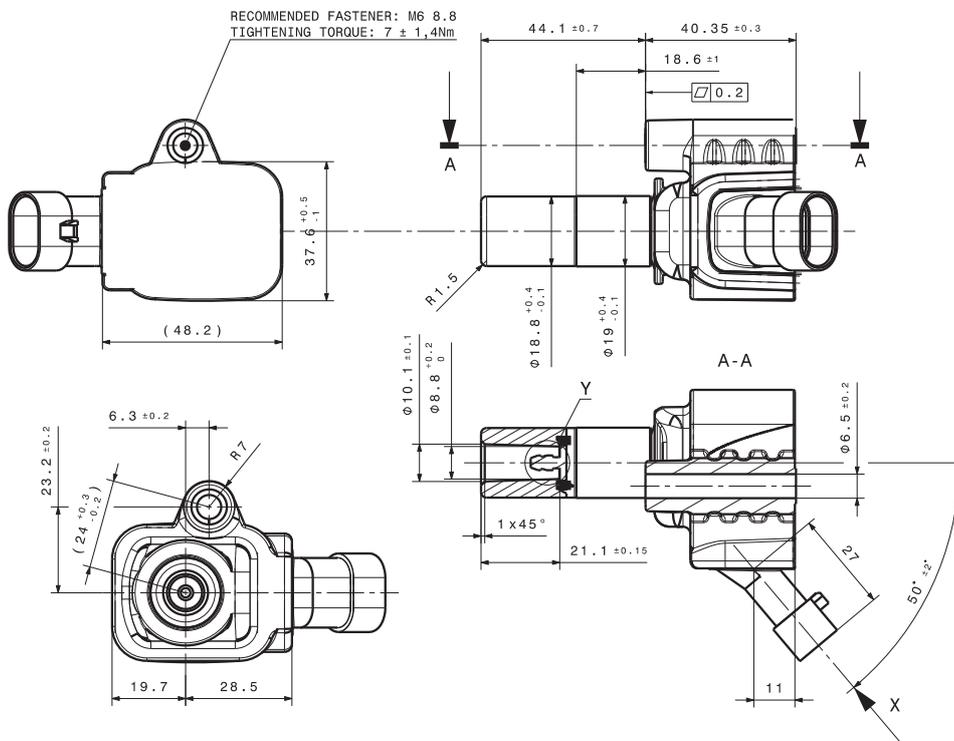
Spark energy

I prim.	Spark energy	-duration	-current	Hi voltage
5 A	37.8 mJ	1.46 ms	49 mA	24.3 kV
6 A	54.5 mJ	1,74 ms	59 mA	28.9 kV
7 A	69.8 mJ	1.97 ms	69 mA	33.2 kV
7.5 A	77.6 mJ	2.04 ms	74 mA	35.8 kV
8 A	83.0 mJ	2.11 ms	77 mA	37.7 kV
8.5 A	88.0 mJ	2.16 ms	81 mA	39.0 kV

Installation Notes

During mounting of the spark plug please pay attention that full clamping and proper contacts are made to ensure safe connection between coil and spark plug.

Dimensions



See Offer Drawing for further information

The coil P65 has no integrated transistor and requires an ECU with internal ignition power stages, e.g. IGBT IRG4BC40S or BIP.

For technical reasons the values of the coils may vary.

Please regard the specified limit values.

Please find further application hints in the offer drawing at our homepage.

In case of ignition-caused malfunctions, please use screened sensor wires.

Design Note

We strongly recommend the design of the spark plug shaft has to ensure that there are no sharp edges in the shaft geometry due to design or machining. Only in compliance with this recommendation, a proper function can be ensured.

Legal Restrictions

The sale of this product in Mexico is prohibited. Due to embargo restrictions, sale of this product in Russia, Belarus, Iran, Syria, and North Korea is prohibited.

Ordering Information

Ignition Coil P65-WG
Order number **F02U.V01.927-01**

Ignition Coil P65-WS



4

Features

- ▶ Max. 35 kV
- ▶ Min. 65 mJ
- ▶ Connection for high voltage wire according to SAE (American standard)
- ▶ Max. 10,000 1/min
- ▶ Developed for GDI engines

This single fire coil is a low cost concept, designed to get connected to the spark plug via a high voltage wire. The high voltage connector is specified according to the SAE standard. The performance of the coil fulfills the demands of modern GDI engines. The main benefits of this product are the high packaging flexibility and its high electrical performance at low costs.

Application

Spark energy	≥ 65 mJ
Primary current	≤ 7.5 A
Operating temperature range at outer core	-20 to 140°C
Storage temperature range	-40 to 100°C
Max. vibration	≤ 250 m/s ² at 5 to 2,500 Hz

Technical Specifications

Mechanical Data

Length	See offer drawing
Weight w/o wire	< 222 g
Mounting	Screw fastening

Electrical Data

Primary resistance	570 mOhm
Secondary resistance	Incapable of measurement
High voltage rise time	≤ 1.9 kV/μs
Max. high voltage at 1 MOhm 10 pF	≤ 35 kV
Spark current	≤ 74 mA
Spark duration at 1 kV 1 MOhm	≤ 2.0 ms
Noise suppression	Inductive and 1 kOhm resistance
Suppression diode / EFU	Integrated

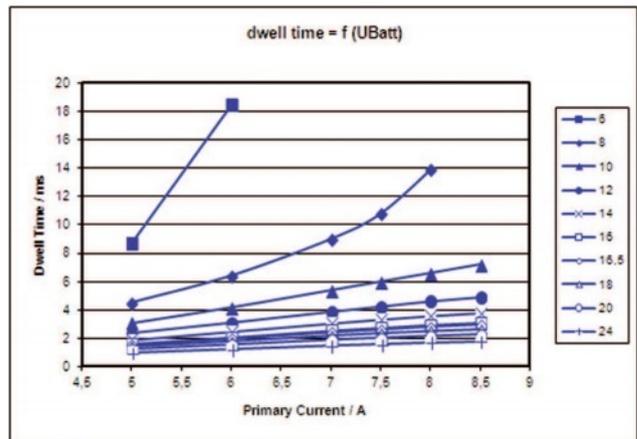
Characteristic

Measured with power stage	IGBT IRG4BC40S ($U_{ce} = 600$ V)
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Connectors and Wires

Connector	Tyco AMP
Mating connector	D261.205.350-01
Pin 1	Engine GND
Pin 2	U_{batt}
Pin 3	ECU ignition power stage

Characteristic dwell times [ms]

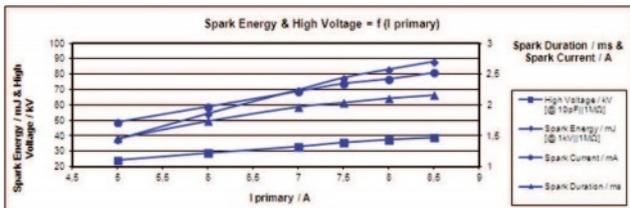


Dwell time

U_{batt}	I primary						
	5.0 A	6.0 A	7.0 A	7.5 A	8.0 A	8.5 A	
6V	8.74	18.5					
8V	4.5	6.4	9	10.8	13.9		
10V	3.1	4.2	5.4	6	6.6	7.2	
12V	2.36	3.1	3.88	4.25	4.63	4.92	
14V	1.9	2.48	3.05	3.32	3.57	3.77	
16V	1.61	2.06	2.53	2.73	2.93	3.08	
18V	1.55	2	2.43	2.62	2.81	2.95	
20V	1.39	1.77	2.16	2.33	2.48	2.6	
22V	1.22	1.54	1.88	2.02	2.15	2.26	
24V	0.97	1.23	1.49	1.6	1.71	1.78	

Measured values are without loom resistance. Loom resistance must be less than the primary resistance. The needed dwell time is to be verified through current measurement

Spark energy and provided high voltage



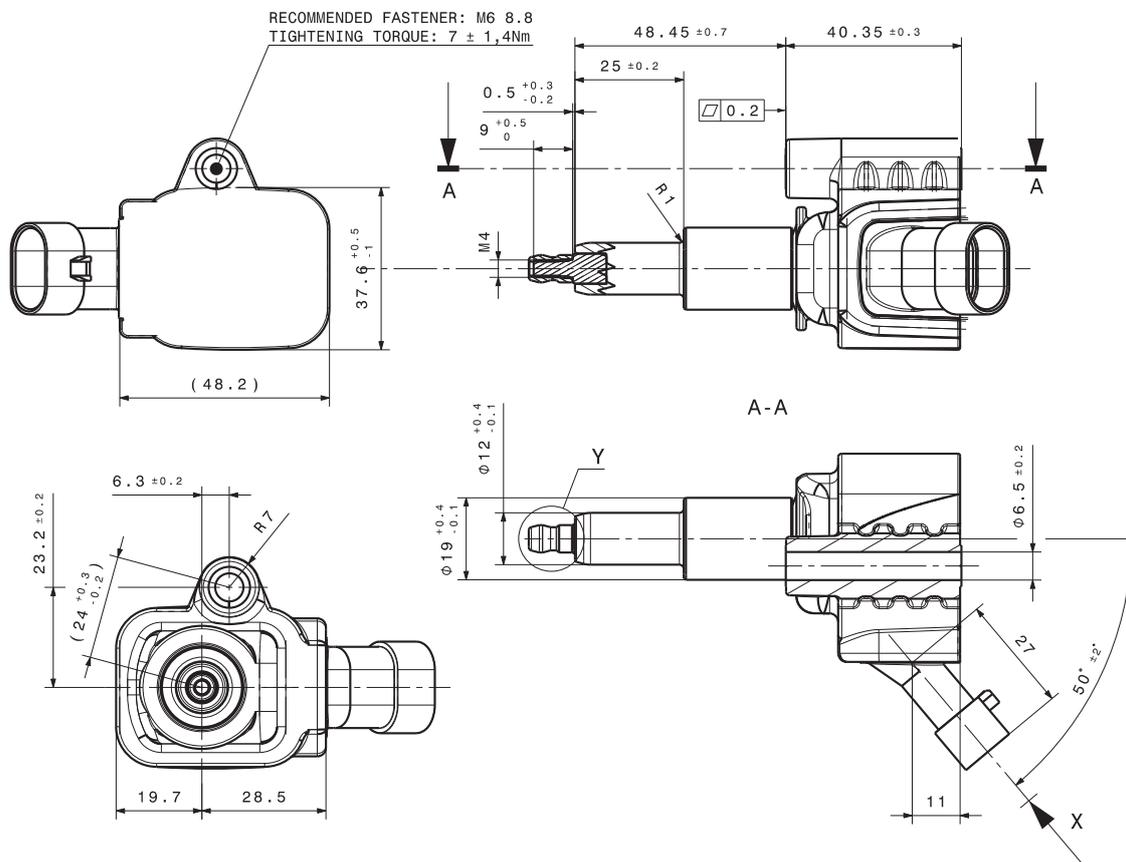
Spark energy

I prim.	Spark energy	-duration	-current	Hi voltage
5 A	37.8 mJ	1.46 ms	49 mA	24.3 kV
6 A	54.5 mJ	1,74 ms	59 mA	28.9 kV
7 A	69.8 mJ	1.97 ms	69 mA	33.2 kV
7.5 A	77.6 mJ	2.04 ms	74 mA	35.8 kV
8 A	83.0 mJ	2.11 ms	77 mA	37.7 kV
8.5 A	88.0 mJ	2.16 ms	81 mA	39.0 kV

Installation Notes

During mounting of the spark plug please pay attention that full clamping and proper contacts are made to ensure safe connection between coil and spark plug.

Dimensions



See Offer Drawing for further information

The coil P65 has no integrated transistor and requires an ECU with internal ignition power stages, e.g. IGBT IRG4BC40S or BIP.

For technical reasons the values of the coils may vary.

Please regard the specified limit values.

Please find further application hints in the offer drawing at our homepage.

In case of ignition-caused malfunctions, please use screened sensor wires.

Design Note

We strongly recommend the design of the spark plug shaft has to ensure that there are no sharp edges in the shaft geometry due to design or machining. Only in compliance with this recommendation, a proper function can be ensured.

Legal Restrictions

The sale of this product in Mexico is prohibited. Due to embargo restrictions, sale of this product in Russia, Belarus, Iran, Syria, and North Korea is prohibited.

Ordering Information

Ignition Coil P65-WS
Order number **F02U.V01.926-01**

Ignition Coil PS-T



4

Features

- ▶ Max. 27 kV
- ▶ Min. 42 mJ
- ▶ Max. 1.5 kV/μs
- ▶ Max. 10,000 1/min

This pencil coil is a basic low cost concept designed for cylinder head installation.

The coil PS-T has an integrated transistor and requires an ECU with internal ignition drivers.

The coil is only designed for spark plug shaft mounting. It is a basic concept for ignition applications.

Application

Spark energy	≥ 42 mJ
Primary current	≤ 7.5 A
Operating temperature range at outer core	-20 to 140°C
Storage temperature range	-40 to 100°C
Max. vibration	≤ 800 m/s ² at 5 to 2,500 Hz

Technical Specifications

Mechanical Data

Diameter	22 mm
Weight	202 g
Mounting	Screw fastening

Electrical Data

Primary resistance with wire	Incapable of measurement
Secondary resistance	Incapable of measurement
High voltage rise time	≤ 1.5 kV/μs
Max. high voltage at 1 MOhm 10 pF	≤ 27 kV

Spark current	≤ 80 mA
Spark duration at 1 kV 1 MOhm	≤ 1.1 ms
Noise suppression	Inductive
Suppression diode / EFU	Integrated
Power stage	Integrated

Characteristic

Measured with power stage	BIP 355
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Connectors and Wires

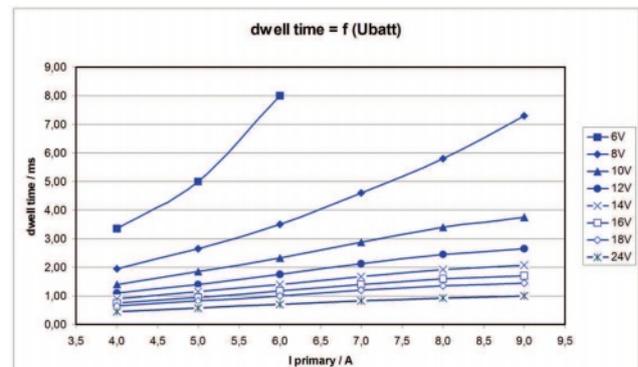
Connector	Bosch Compact
Mating connector	D261.205.336-01
4-pole Compact	
Pin 1	ECU ignition signal
Pin 2	ECU GND
Pin 3	Engine GND
Pin 4	U _{batt}

Various motorsport and automotive connectors are available on request.

Characteristic dwell times [ms]

U _{batt}	I _{primary}					
	4.0A	5.0A	6.0A	7.0A	8.0A	9.0A
6V	2.90	4.20	6.30	14.4	-	-
8V	1.83	2.45	3.17	4.10	5.10	6.20
10V	1.33	1.74	2.18	2.68	3.16	3.49
12V	1.05	1.35	1.68	2.02	2.33	2.53
14V	0.86	1.11	1.35	1.62	1.85	1.99
16V	0.73	0.93	1.14	1.35	1.54	1.65
20V	0.56	0.71	0.86	1.02	1.15	1.23
22V	0.50	0.64	0.77	0.91	1.02	1.09
24V	0.46	0.58	0.70	0.82	0.92	0.98

Measured values are without loom resistance. Loom resistance must be less than the primary resistance. The needed dwell time is to be verified through current measurement

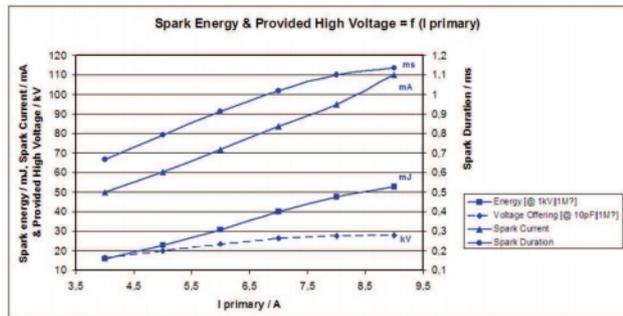


Dwell time

Spark energy and provided high voltage

I _{prim.}	Spark energy	-duration	-currant	Hi voltage
4 A	15.0 mJ	0.650 ms	46 mA	15.6 kV
5 A	22.8 mJ	0.793 ms	62 mA	19.3 kV

6 A	30.2 mJ	0.904 ms	73 mA	22.7 kV
7 A	38.2 mJ	1.010 ms	84 mA	26.0 kV
8 A	47.9 mJ	1.101 ms	96 mA	28.8 kV
9 A	52.9 mJ	1.130 ms	100 mA	30.2 kV



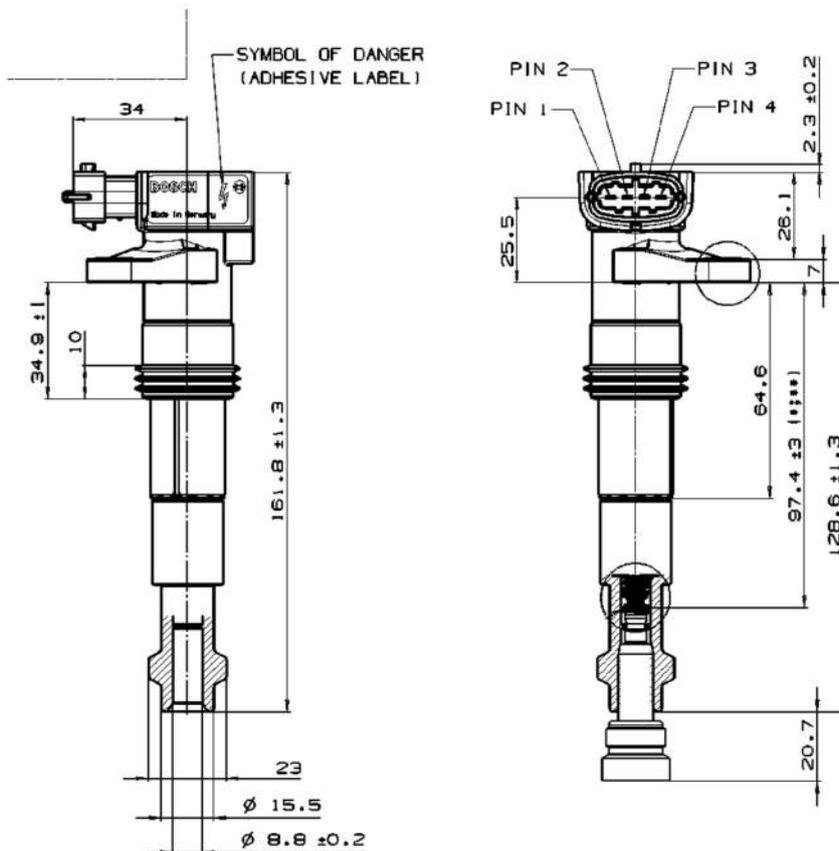
Spark energy

Installation Notes

During mounting of the spark plug please pay attention that full clamping and proper contacts are made to ensure safe connection between coil and spark plug.

The coil PS-T has an integrated transistor and requires an ECU with internal ignition drivers, e.g. MS 4.x or MS 4.x Sport.

Dimensions



See Offer Drawing for further information

For technical reasons the values of the coils may vary.

Please regard the specified limit values.

Please find further application hints in the offer drawing at our homepage.

In case of ignition-caused malfunctions, please use screened sensor wires.

Design Note

We strongly recommend the design of the spark plug shaft has to ensure that there are no sharp edges in the shaft geometry due to design or machining. Only in compliance with this recommendation, a proper function can be ensured.

Legal Restrictions

The sale of this product in Mexico is prohibited. Due to embargo restrictions, sale of this product in Russia, Belarus, Iran, Syria, and North Korea is prohibited.

Ordering Information

Ignition Coil PS-T
Order number **0221.604.103**

Overview

4

Ignition Module IM 3.2



- Max. 3 cylinders
- 47 g
- Fits to all ECUs without internal ignition power stage like MS 6
- Especially adapted for Coils P50(-M) and P65

Ignition Module IM 4



- Max. 4 cylinders
- 54 g
- Fits to all ECUs without internal ignition power stage like MS 6
- Especially adapted for Coils P50(-M) and P65

Ignition Module IM 3.2



Features

- ▶ Max. 3 cylinders
- ▶ 47 g
- ▶ Fits to all ECUs without internal ignition power stage like MS 6
- ▶ Especially adapted for Coils P50(-M) and P65

This module is an external ignition power stage capable of supplying up to three non-transistorized ignition coils.

The IM input signal should be supplied by an ECU with ignition signal outputs in the range of 10 to 20 mA, e.g. MS 6.

The IM unit combines the robustness of a high quality production part with good electrical performance to provide an ideal solution for adapting non-transistorized coils to an ECU without internal ignition driver stages.

Application

Primary current	≤ 8.5 A
Clamp voltage	380 ± 30 V
Operating temperature range at measuring point	-40 to 120°C
Storage temperature range	-40 to 130°C
Max. rpm (ensure chilled mounting position)	8,000
Max. vibration	400 m/s ² at 5 to 2,500 Hz

Technical Specifications

Mechanical Data

Size	71 x 48 x 21 mm
Weight w/o wire	47 g

Mounting	2 x M4 screws with spring washer
Operating temperature	-40 to 110°C
Permissible fuel temperatures	≤ 70°C

Electrical Data

U _{Batt} typical	13.5 V
Voltage supply	6 to 16.5 V
I _B high active on	min. 10 mA
I _B low off	0 mA
I _B	10 to 22 mA
I _C typical	≤ 8.5 A
I _C max. at T _U < 120°C	< 10 A
U _{CE} satt at I _C = 5 A	< 3 V
U _{CE} satt at I _C max	< 9 V

Characteristic

Characteristic dwell time	See characteristic dwell time from the ignition coil used
Internal transistor	Triple Darlington

Connectors and Wires

Connector	Bosch Jetronic 7-pole
Mating connector	F02U.B00.252-01 7-pole Jetronic
Pin 1	Collector transistor 1
Pin 2	Basis transistor 1
Pin 3	Collector transistor 2
Pin 4	Gnd
Pin 5	Basis transistor 2
Pin 6	Collector transistor 3
Pin 7	Basis transistor 3

Installation Notes

This ignition module can be used with Coils P50(-M) and P65 or comparable coils.

Please ensure that the connectors are safe from water.

The IM has to be mounted onto a cooling body. The mounting surface needs a planarity of 0.2 mm.

A heat conductive paste has to be used.

This ignition module is designed for use with engine control units which have no integrated ignition transistor.

Please observe the specified limit values.

Please do not activate more than one ignition output stage parallel within a module.

Please find further application hints in the offer drawing at our homepage.

Legal Restrictions

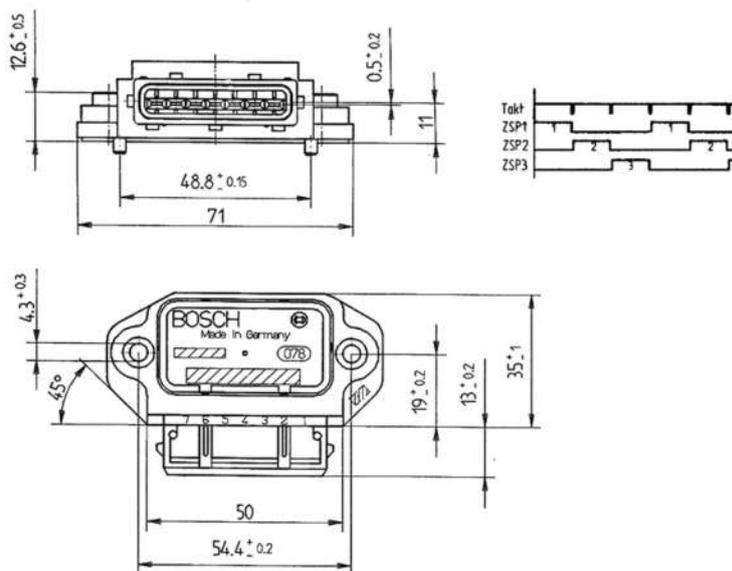
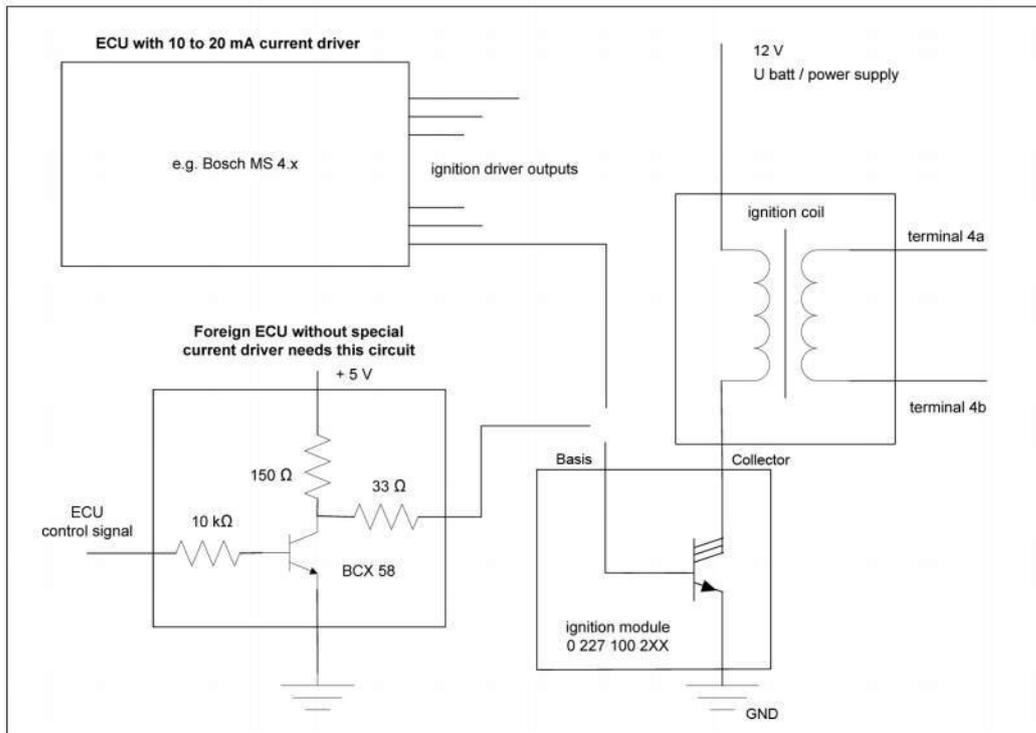
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Ordering Information

Ignition Module IM 3.2
Order number **0227.100.203**

Dimensions

4



See Offer Drawing for further information

Ignition Module IM 4



Features

- ▶ Max. 4 cylinders
- ▶ 54 g
- ▶ Fits to all ECUs without internal ignition power stage like MS 6
- ▶ Especially adapted for Coils P50(-M) and P65

This module is an external ignition power stage capable of supplying up to four non-transistorized ignition coils.

The IM input signal should be supplied by an ECU with ignition signal outputs in the range of 10 to 20 mA, e.g. MS 6.

The IM unit combines the robustness of a high quality production part with good electrical performance to provide an ideal solution for adapting non-transistorized coils to an ECU without internal ignition driver stages.

Application

Primary current	≤ 8.5 A
Clamp voltage	380 ± 30 V
Operating temperature range at measuring point	-40 to 120°C
Storage temperature range	-40 to 130°C
Max. rpm (ensure chilled mounting position)	8,000
Max. vibration	400 m/s ² at 5 to 2,500 Hz

Technical Specifications

Mechanical Data

Size	70.5 x 68 x 20 mm
Weight w/o wire	54 g

Mounting	2 x M4 screws with spring washer
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Electrical Data

U _{Batt} typical	13.5 V
Voltage supply	6 to 16.5 V
I _B high active on	min. 10 mA
I _B low off	0 mA
I _B	10 to 22 mA
I _C typical	< 8.5 A
I _C max. at T _U < 120°C	< 10 A
U _{CE} satt at I _C = 5 A	< 3 V
U _{CE} satt at I _C max	< 9 V

Connectors and Wires

Connector (Coil T1)	Bosch Jetronic 4-pole
Mating connector	D261.205.351-01
Jetronic 4-pole	
Pin 1	Collector transistor 4
Pin 2	Collector transistor 3
Pin 3	Collector transistor 2
Pin 4	Collector transistor 1
Connector (ECU)	Bosch Jetronic 5-pole
Mating connector	D261.205.352-01
Jetronic 5-pole	
Pin 1	Basis transistor 1
Pin 2	Basis transistor 2
Pin 3	Gnd
Pin 4	Basis transistor 3
Pin 5	Basis transistor 4

Installation Notes

This ignition module can be used with Coils P50(-M) and P65 or comparable coils.

Please ensure that the connectors are safe from water.

The IM has to be mounted onto a cooling body. The mounting surface needs a planarity of 0.2 mm.

A heat conductive paste has to be used.

This ignition module is designed for use with engine control units which have no integrated ignition transistor.

Please observe the specified limit values.

Legal Restrictions

The sale of this product in Mexico is prohibited. Due to embargo restrictions, sale of this product in Russia, Belarus, Iran, Syria, and North Korea is prohibited.

Ordering Information

Ignition Module IM 4
Order number **0227.100.211**

